

BUTTERFLY

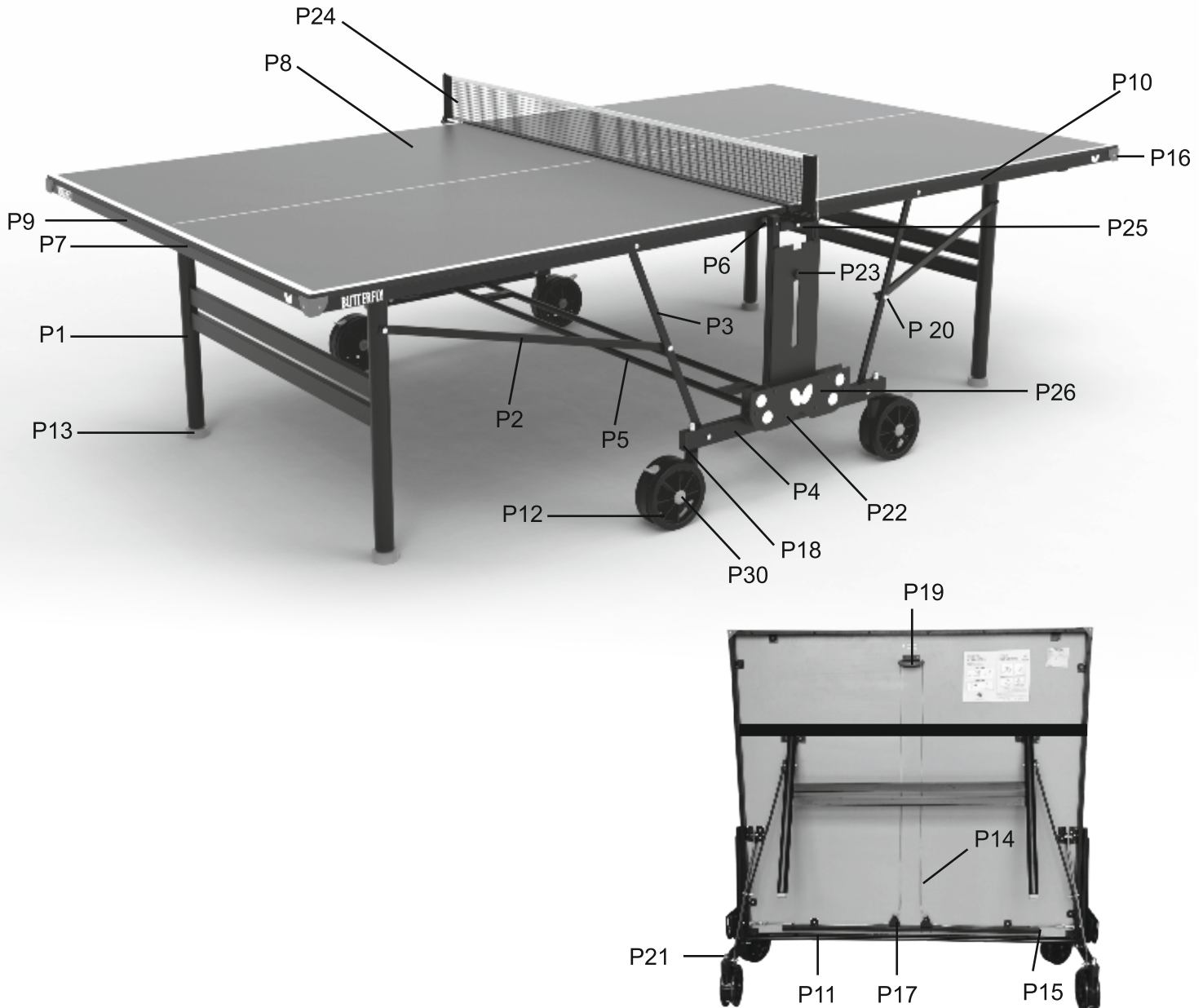
SPIRIT M4

INDOOR TABLE TENNIS TABLE ASSEMBLY INSTRUCTIONS



BUTTERFLY

PART LIST

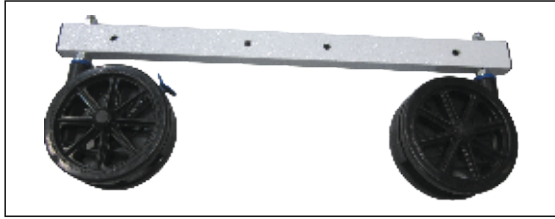


P1 - OUTER LEG -1080x710x32MM ROUND - 2 NOS.
 P2 - LONG BRACE SUPPORT- 635x20x10MM - 4 NOS.
 P3 - SMALL BRACE SUPPORT -578x20x10MM - 4 NOS.
 P4 - WHEEL ASSEMBLY -712x50x25MM - 2 NOS.
 P5 - TABLE FRAME CROSS BAR -1559x150x19MM -1 NOS.
 P6 - SAFETY CATCH ASSEMBLY - 4 NOS.
 P7 - DOUBLE SIDE TAPE
 P8 - MELAMINE TABLE TOP - 1525x1367x4MM - 2 NOS.
 P9 - END FRAME PIPE - 1477x30x20MM - 2 NOS.
 P10 - SIDE FRAME PIPE - 1330x30x20MM - 4 NOS.
 P11 - INNER FRAME PIPE - 1120x30x20MM - 2 NOS.
 P12 - WHEELS WITH LOCK - 175MM - 4 NOS.
 P13 - LEVELLERS - 32MM ROUND - 4 NOS.
 P14 - STEEL WIRE PVC COATED - 3MM
 P15 - FRAME CAP - 30X20 MM - 8 NOS.
 P16 - OUTER CORNER - 45MM - 4 NOS.
 P17 - CORD PULLEY - 4 NOS.

P18 - WHEEL ASSEMBLY CAP - 50x25MM - 4 NOS.
 P19 - PLASTIC HANDLE - 2 NOS.
 P20 - BOLT TO ATTACH LONG BRACE SUPPORT WITH SMALL BRACE SUPPORT - 38X8MM - 4 NOS.
 P21 - BOLT TO ATTACH SMALL BRACE SUPPORT WITH WHEEL ASSEMBLY (P4) - 50X8MM - 4 NOS.
 P22 - BOLT TO ATTACH WHEEL ASSEMBLY (P4) WITH TABLE FRAME CROSSBAR (P5) - 50-8MM - 4 NOS.
 P23 - TIGHTENING SCREW - 4 NOS.
 P24 - NET AND POST - 1 SET
 P25 - BOLT TO ATTACH POST WITH WHEEL ASSEMBLY 16X6MM - 2 NOS.
 P26 - BALL AND RACKET HOLDER - 2 NOS.
 P27 - SPANNERS - 2NOS.
 P28 - PLASTIC WHEEL PART - 8 NOS.
 P29 - WHEEL AXLE - 4 NOS.
 P30 - WHEEL CAP - 8 NOS.

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PARTS LIST



P4- 2 NOS.



P26- 2 NOS.



P24- 2 NOS.



P21- 4 NOS.



P22- 4 NOS.



P20- 4 NOS.



P25- 2 NOS.



P23- 4 NOS.



P27- 2 NOS.



P28- 8 NOS.



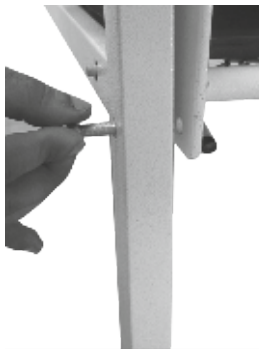
P29- 4 NOS.



P30- 8 NOS.

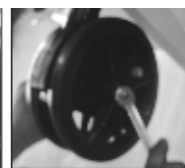
ADULT ASSEMBLY REQUIRED

STEP 1



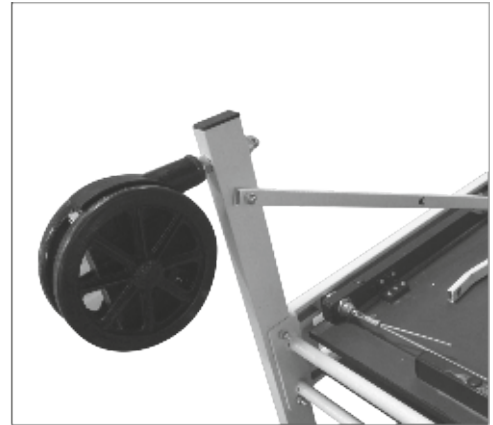
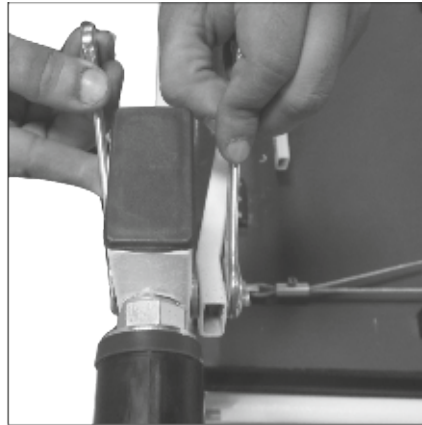
ATTACH WHEEL ASSEMBLY (P4) WITH TABLE FRAME CROSS BAR (P5) USING NUT AND BOLT (P22) AT BOTH SIDES AND TIGHTEN IT WITH THE HELP OF TWO SPANNERS AT BOTH SIDES.

STEP 2



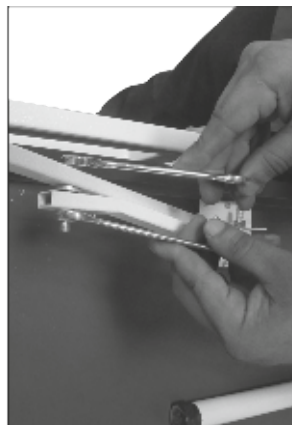
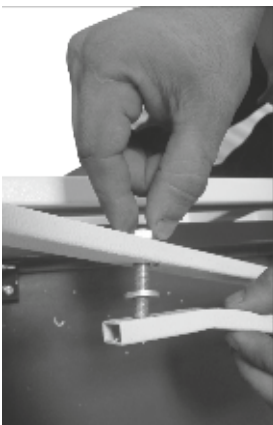
ATTACH (P28) WITH WHEEL ASSEMBLY (P4) WITH THE HELP OF (P29) AND COVER THE NUT & BOLT AREA WITH THE HELP OF (P30) & MAKE SURE NUT IS NOT TIGHTEN TOO MUCH SO THAT PART (P28) STOP ROTATING.

STEP 3



ATTACH SMALL BRACE SUPPORT (P3) WITH WHEEL ASSEMBLY (P4) USING NUT AND BOLT (P21) AND TIGHTEN IT WITH THE HELP OF TWO SPANNERS (P27) AT BOTH SIDES.

STEP 4



ATTACH LONG BRACE SUPPORT (P2) WITH SMALL BRACE SUPPORT (P3) USING NUT AND BOLT (P20) AND TIGHTEN IT WITH THE HELP OF TWO SPANNERS (P27) AT BOTH SIDES.

STEP 5

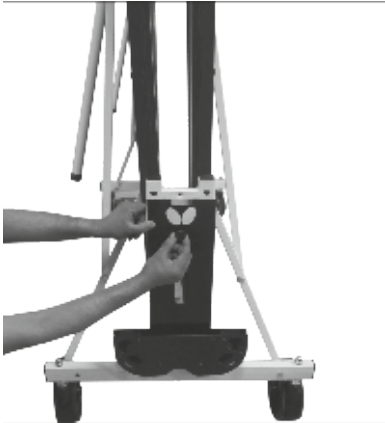


CAREFULLY BRING DOWN THE TABLE ON THE FLOOR

STEP 6

REPEAT STEP 2,3, & 4 FOR THE SECOND HALF OF THE TABLE.

STEP 7



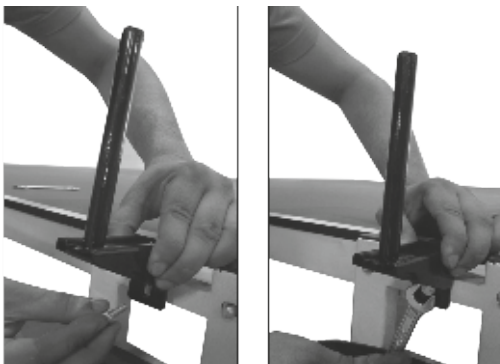
ATTACH BALL AND RACKET HOLDER (P26) WITH WHEEL ASSEMBLY (P4) USING TIGHTENING SCREW (P23) AT BOTH SIDES.

STEP 8



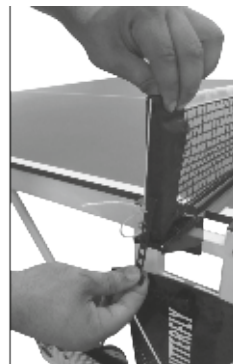
TO OPEN, PULL THE PLASTIC HANDLE (P19) UPWARDS AND AT THE SAME TIME SLIGHTLY PULL OUTER LEG (P1) FOR OPENING THE TABLE AT BOTH SIDES.

STEP 9



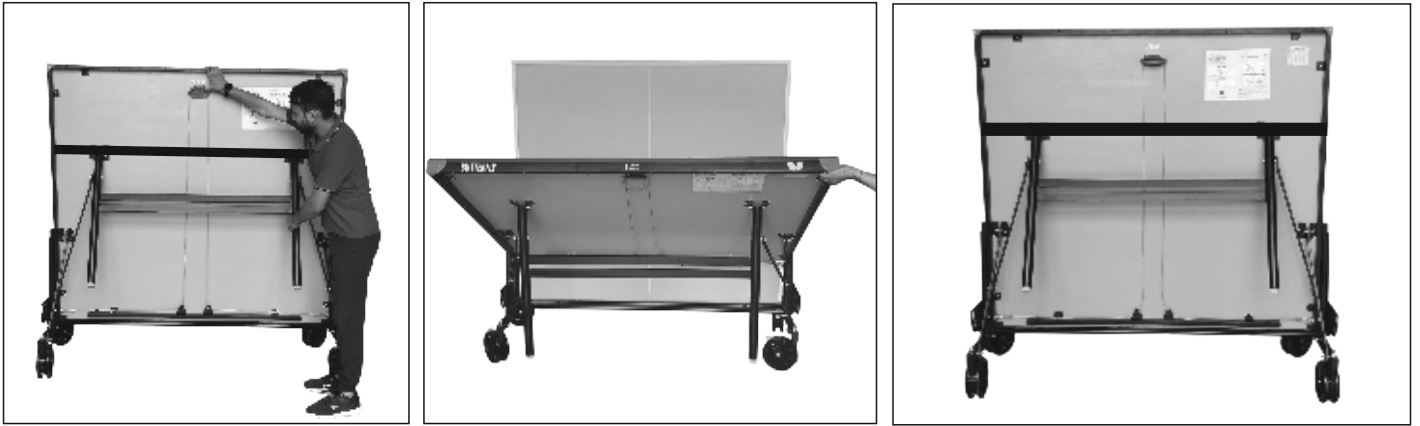
ATTACH POSTS TO THE LEFT AND RIGHT SIDE OF THE TABLE WITH THE HELP OF BOLT (P25) AND TIGHTEN IT WITH THE HELP OF SPANNER (P27).

STEP 10



PLACE NET ON TO POSTS. FEED STRING THROUGH GROOVES. ADJUST TENSION OF THE NET WITH THE CHAINS.

STEP 11



PULL PLASTIC HANDLE (P19) UPWARDS TO LIFT THE TABLE AND MAKE SURE SIDE LOCK PINS ARE LOCKED PROPERLY FOR STORAGE.

YOUR TABLE IS NOW READY FOR PLAY

Safety Instructions: Children below 14 years should not assemble the table. When lowering each half of the table top, make sure that the outer legs P6 are pulled gently outwards from the underside of the table, so far as they can go. Failure to do this may result in injury or damage to the table. This table is suitable for indoor & outdoor use.

Make sure that the wheel brakes are off when moving the table and are on when the table is stored or in the play position. Always cover the table when it is not in use.